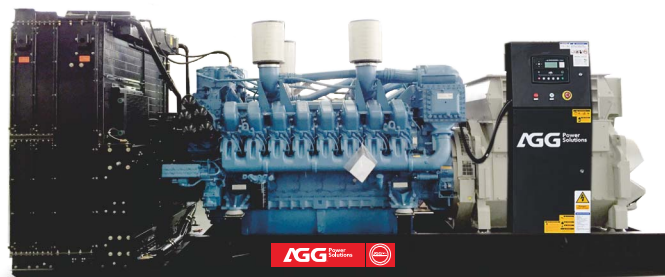


Model: M2500E5

Powered by MTU



Generator Specification

| Service | PRP ⁽¹⁾ | ESP ⁽²⁾ |
|--------------------------------|--------------------|--------------------|
| Power (kVA) | 2250 | 2500 |
| Power (kW) | 1800 | 2000 |
| Rated speed (r.p.m) | 1500 | |
| Standard voltage (V) | 400/230V | |
| Rated at power factor(cos phi) | 0.8 | |



AGG Power gensets are compliant with ISO 9001 and CE standard, which include the following directives:

- 2006/42/EC Machinery safety.
- 2006/95/EC Low voltage
- EN 60204-1: 2006+A1: 2009, EN ISO 12100: 2010, EN ISO 13849-1: 2008, EN 12601 : 2010

(1) PRP (Prime Power):

According to ISO8528-1, prime power is the maximum power available during a variable power sequence, which may be run for an unlimited number of hours per year, between stated maintenance intervals. The permissible average power output during at 24 hours period shall not exceed 80% of the prime power. 10% overload available for governing purposes only.

(2) ESP (Standby Power):

According to ISO 8528-1, It is defined as the maximum power available, under the agreed operating conditions, for which the generating set is capable of delivering for up to 500 hours of operation per year (of which no more than 300 hours for continuative use) with the maintenance intervals and procedures being carried out as prescribed by the manufacturers. No overload capability is available.

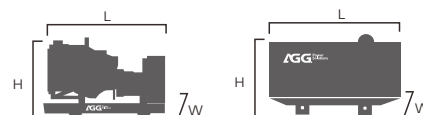
| Powers Voltage (V) | ESP KVA | ESP KW | PRP KVA | PRP KW | Standby Amps |
|--------------------|---------|--------|---------|--------|--------------|
| 415/240 | 2500 | 2000 | 2250 | 1800 | 3478.1 |
| 400/230 | 2500 | 2000 | 2250 | 1800 | 3608.5 |
| 380/220 | 2500 | 2000 | 2250 | 1800 | 3798.5 |

Performance Data

| | | |
|------------------------|--------------------|--------|
| Model | M2500E5 | |
| Engine brand | MTU | |
| Engine model | 16V4000G63 | |
| Speed control type | ADEC | |
| Phase | 3 | |
| Control system | Digital | |
| Starter motor voltage | 24V | |
| Frequency | 50HZ | |
| Engine speed (RPM) | 1500 | |
| Fuel Consumption (L/H) | 100% standby power | 540.76 |
| | 100% prime power | 491.6 |
| | 75% prime power | 372.56 |
| | 50% prime power | 261.24 |

Standard reference Conditions

Note: Standard reference condition 25°C (77°F) air inlet temp, 100m(328ft) A.S.L 30% relative humidity. Fuel consumption dat with diesel fuel with specific gravity of 0.85 and conforming to BS 2869: 1998 , Class A2



Dimension and Weight

| Dimension | Open | Silent |
|---------------|--------|---------|
| Length (L) | 6568mm | 12192mm |
| Width (W) | 2645mm | 2438mm |
| Height (H) | 2320mm | 2896mm |
| Net Weight | - | - |
| Fuel Tank (L) | - | - |

Note: This parameters allows for some acceptable deviations.

■ Engine Specification: 16V4000G63

Basic technical data

| | |
|-------------------------|---------------------|
| Operated method | Four stroke diesel |
| Combustion system | Direction injection |
| Bore | 170mm |
| Stroke | 210mm |
| Displacement, total | 76.30 L |
| Number of cylinders | 16 |
| Compression ratio | 16.5:1 |
| Flywheel housing flange | SAE O |
| Number of intercooler | 1 |
| Number of Turbocharger | 4 |

Cooling system

| | |
|--|----------------------------|
| Coolant temperature(at engine outlet to cooking equipment) | 100° C |
| Coolant temperature after engine, alarm | 102° C |
| Coolant temperature after engine, shutdown | 104° C |
| Coolant antifreeze content, max. permissible | 50% |
| Coolant flow rate | 68.5 m3/h |
| Coolant pump: inlet pressure, min | 0.2 bar |
| Coolant pump: inlet pressure, max | 1.50 bar |
| Pressure loss in off-engine cooling system, max. permissible | 0.7 bar |
| Cooling equipment: height above engine max. permissible | 15 m |
| Cooling equipment: design pressure | 2.5 bar |
| Recommended coolant | 50% anti freeze/50% water. |

Combustion air

| | |
|----------------------------|------------|
| Combustion air volume flow | 2.6 m3/sec |
| Intake air depression | 15 mbar |

Fuel system

| | |
|---|----------|
| Fuel supply flow, max. | 20 l/min |
| Fuel return flow, max. | 6 l/min |
| Fuel temperature differential before/after engine | .30°C |
| Fuel fine filter (main circuit): particle retention | 0.005mm |

Starter system

| | |
|--|-----|
| Starter, rated voltage | 24V |
| Starter, rated requirement max | TBD |
| Starter, power requirement at firing speed | TBD |

Exhaust system

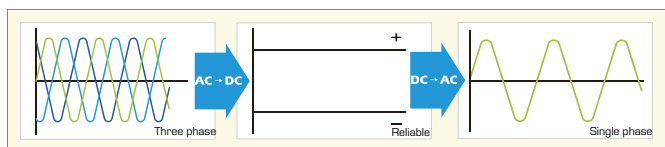
| | |
|--|------------|
| Exhaust volume flow | 6.6 m3/sec |
| Exhaust temperature after turbocharger | 490° C |
| Exhaust backpressure limite value | 85 mbar |

Heat dissipation

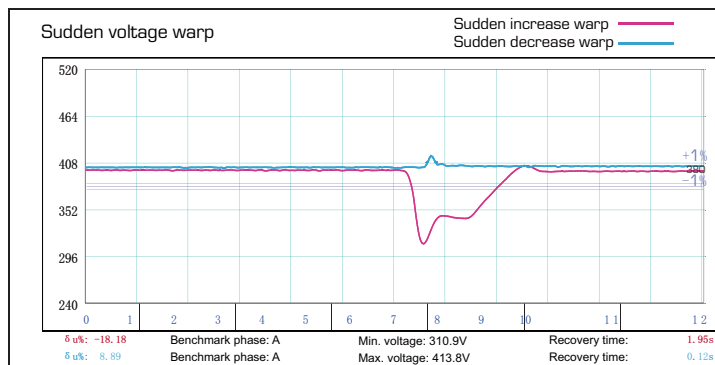
| | |
|---------------------------------------|--------|
| Engine coolant dissipation 100% load | 800 kw |
| Charge-air heat dissipation 100% load | 410 kw |
| Radiation and convection heat, engine | 90 kw |

■ Alternator Specification

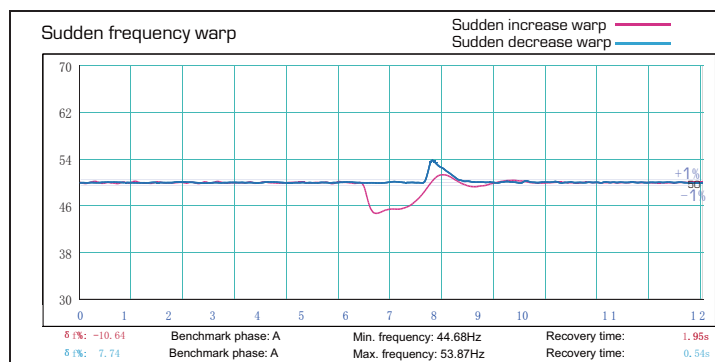
| Alternator | |
|--------------------------------|---------------------|
| Number of phase | 3 |
| Power factor (Cos Phi) | 0.8 |
| Poles | 4 |
| Winding Connections (standard) | Star-serie |
| Terminals | 12 |
| Insulation type | H class |
| Winding Pitch | 2/3 |
| IP rating | IP23 |
| Excitation system | Self-excited |
| Bearing | Single bearing |
| Coating | Vacuum impregnation |
| Voltage regulator | A.V.R |
| Couping | Flexible disc |



Emergency voltage curve



Emergency frequency curve



■ Options

| Engine | Alternator | Generator Sets | Fuel System |
|--|--|--|---|
| <ul style="list-style-type: none"> Water Jacket Pre-heater Fuel heater | <ul style="list-style-type: none"> Winding Temp measuring Instrument Alternator Pre-heater PMG Anti-damp and anti-corrosion treatment Anti-condensation heater Winding and bearing RTD | <ul style="list-style-type: none"> Tools with the machine Extended range fuel tank Bunded fuel tank | <ul style="list-style-type: none"> Low fuel level alarm Automatic fuel feeding system Fuel T-valves |
| Canopy | Lub oil system | Cooling System | Control Panel |
| <ul style="list-style-type: none"> Rental type Canopy Trailer | <ul style="list-style-type: none"> Oil Pre-heater Oil temp sensor | <ul style="list-style-type: none"> Front heat protection | <ul style="list-style-type: none"> Remote control panel ATS Synchronizing controller Adjustable earth leakage relay |

■ Control Panel

Configuration

- Emergency stop button
- Protection MCB
- Battery charger
- Integrated aviation plug
- ATS connection
- Digital control module

Features

- 3 phase generator set monitoring
- Support of engines equipped with electronic control unit
- Comprehensive diagnostic message
- Automatic or manual start/stop of the gensets
- Push buttons for simple control, lamp test
- Graphic back-lit LCD display
- Parameters adjustable via keyboard or PC
- Mains measurements (50HZ/60HZ)
- Generator measurements (50HZ/60HZ)
- Comprehensive shutdown or warning on fault condition
- 3 phase Generator protections
 - Over-/under voltage
 - Over-/under frequency
 - Current/voltage asymmetry
 - Over current/overload
- 3 phase AMF function
 - Over-/under frequency
 - Over-/under voltage
 - Voltage asymmetry
- Configurable analog inputs
- Battery voltage, engine speed (pick-up) measurement
- Configurable programmable binary inputs and outputs
- Warm-up and cooling functions
- Generator C.B. and Mains C.B. control with feedback and return timer
- RS232 interface
- Modem communication support
- Hours counter
- Sealed to Ip65
- Event log

Benefits

- Less wiring and components
- Integrated solution
- Less engineering and programming
- User friendly set-up and button layout
- Module can be configured to suit individual applications
- PC software for simplified configuration
- Wide range of communication capabilities

Operation conditions

- Operation temp: -20 °C to + 70 °C
- Storage temp: -30 °C to + 80 °C
- Operating humidity: 95% w/o condensation
- Vibration : 5-25Hz, ± 1.6 mm
5-100Hz, $a=4g$
- Shocks: $a= 500m/s^2$

Options

- Ethernet interface (Remote monitoring and control)
- GSM modem/wireless internet (Remote monitoring and control)
- RS232-RS485 Dual port interface
- Synchronizing control panel
- Distribution board with sockets kit and power busbar
- Battery trickle charge ammeter
- Earth leakage protection
- Earth fault protection
- Low fuel level alarm
- Low fuel level shutdown
- High fuel level alarm
- Fuel transfer system control
- Low coolant level shutdown
- High lube oil temp shutdown
- Overload via alarm switch on breaker
- Engine coolant heater controls
- Control panel heater
- Speed adjust switch
- Oil temp displayed on LCD screen
- Additional 8 inputs and outputs